

SYNTHESIS OF 1- β -METHYLCARBAPENEM KEY INTERMEDIATES INVOLVING
THE LABILE ACYL AUXILIARY 4,4-DIMETHYL-1,3-OXAZOLIDINE-2-THIONE

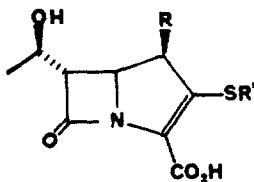
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SUMMARY: A convenient synthesis of 1- β -methylcarbapenem key intermediates based on the facile displacement of the 4,4-dimethyl-1,3-oxazolidine-2-thione auxiliary of 5 is described

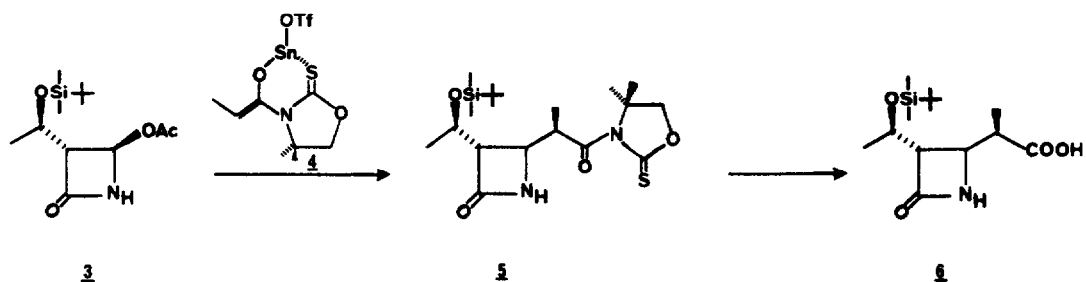
Since Merck researchers demonstrated that the introduction of a β -methyl substituent at C-1 position of the carbapenem nucleus resulted in a considerable increase of chemical and metabolic stability (1 vs 2)², many synthesis of 1- β -methylcarbapenem intermediates have been reported³. Although the diastereoselective introduction of the β -methyl substituent has successfully been achieved, several chemical transformations such as removal of an auxiliary and refunctionalization are often required to access key intermediates.

We recently reported a simple and diastereoselective synthesis of the precursor 6 (scheme involving an aldol-type reaction of the tin (II) enolate of 3-propanoyl-4,4-dimethyl-1,3-oxazolidine-2-thione 4 (3-propanoyl DMOT) with the readily available (+)-4-acetoxy-2-azetidione 3^{3c}



- 1** R = CH₃, R' =
- 2** R = H, R' =

Scheme I

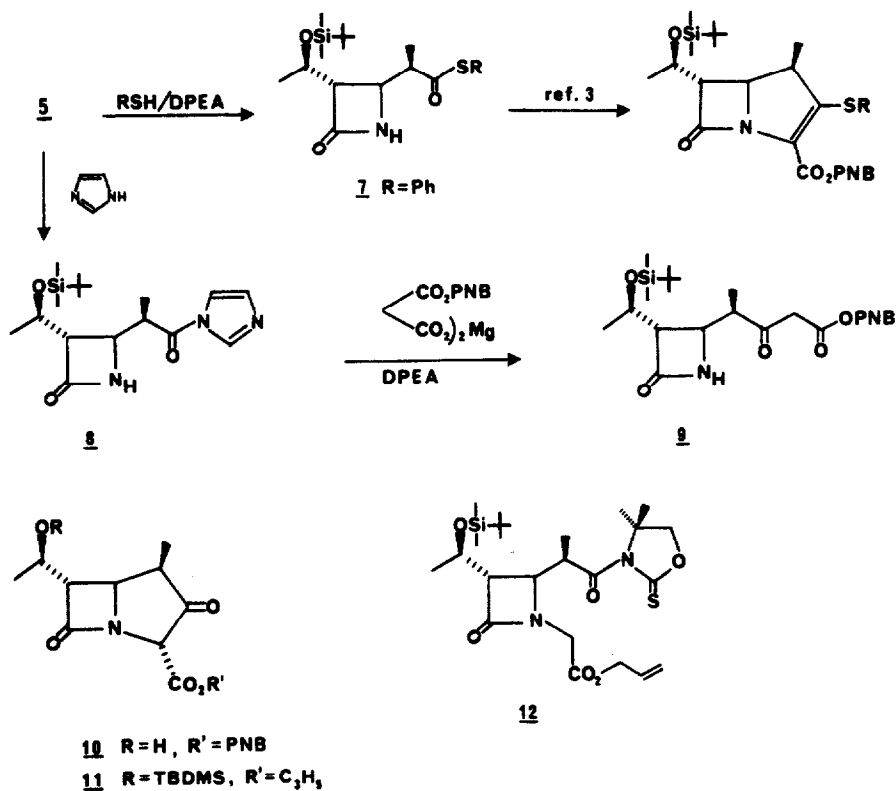


The resulting DMOT intermediate 5 was next treated with diluted sodium hydroxide to give 6 in very good yield. We now wish to report our recent results showing that 5 is a very useful and versatile precursor of many 1- β -methylcarbapenam intermediates. Like other auxiliaries of this type⁴, the DMOT moiety proved to be an efficient active acyl and it is smoothly displaced by nucleophiles.

In the first instance we were interested in preparing thiol esters from 5 since they were found to be valuable precursors of carbapenems by employing the oxalimide cyclization reaction⁵. Accordingly, 5 was treated with thiophenol (1.1 eq) and diisopropylethylamine (1.1 eq) in acetonitrile to give the desired thiol ester 7 in 90% yield while retaining the integrity of the β -methyl (scheme II)⁶. Another useful synthetic transformation of 5 is its straightforward conversion into 9, a precursor of the useful bicyclic ketoester 10, utilizing Masamune's procedure. Thus, 5 was treated with imidazole (1.1 eq) in refluxing acetonitrile to give the acylimidazole derivative 8, which without isolation was treated with *p*-nitrobenzyl magnesium malonate (1.2 eq) and diisopropylethylamine (1.15 eq) at r.t. to give 9 in 83% yield after purification⁸.

Since it has already been demonstrated that the construction of the carbapenam skeleton could be achieved *via* a Dieckmann-type cyclization^{3k,9}, we decided to investigate this way. Accordingly the allyl ester 12 was prepared in 80% yield by treating 5 with lithium hexamethyldisilazide at -78°C in THF followed by the addition of allyl bromoacetate (1.1 eq, $-78^\circ\text{C} \rightarrow 0^\circ\text{C}$). The Dieckmann cyclization required particular conditions; treatment of 12 with lithium hexamethyldisilazide (LiHMDS) at low temperature in THF gave 11 in low yield.

Scheme II



However, when 12 was treated with NaHMDS (2 eq) at -78°C in THF the cyclization occurred within 2 min, then the mixture was quenched with 1N HCl. At that stage no epimerization of the C-1 methyl took place as evidenced by ^1H NMR (200 MHz). Attempts to purify 11 by chromatography resulted in substantial epimerization to the α -methyl isomer. Best results were obtained when the crude product was quickly 'filtered' through a silica gel pad with vacuum elution with CH_2Cl_2 : hexane (3:1), in this manner 11 was obtained in 60% yield along with 5% of the α -methyl epimer¹⁰.

As it has been exemplified not only the DMOT auxiliary serves to achieve high diastereoselectivity but it also acts as a very good active acyl providing a very straightforward entry to key intermediates of 1- β -methylcarbapenems.

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- 6) Spectral data of 7: NMR (200 MHz, CDCl₃) δ: 0.07 (s, 6H) 0.87 (s, 9H), 1.18 (d, J=6.3Hz, 3H), 1.32 (d, j=7.0 Hz, 3H), 2.99 (m, 1H), 3.03 (dd, j=4.4, 2.0 Hz, 1H), 3.93 (dd, J=5.6, 2.2 Hz, 1H), 4.2 (m, 1H), 6.04 (m, 1H), 7.41 (m, 5H). IR (CHCl₃) 3420, 1760, 1695 cm⁻¹. m.p. 89-90°C.
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- 10) Spectral data of 11: NMR (200 MHz, CDCl₃) δ: 0.087 (s, 6H), 0.88 (s, 9H), 1.19 (d, J=7.8 Hz, 3H), 1.26 (d, J=6.18 Hz, 3H), 2.31 (m, α-isomer, 5%), 2.77 (m, 1H), 3.20 (dd, J=5.4, 2.4 Hz, 1H), 4.24 (dd, J=4.9, 2.4 Hz, 1H), 4.27 (m, 1H), 4.63 (s, 1H), 4.65 (m, 2H), 5.30 (m, 2H), 5.87 (m, 1H). IR (CHCl₃) 1765, 1750 cm⁻¹.

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